

CIGARETTE SPECIFICATION

CABARRUS COUNTY
MARLBORO LIGHTS REGULAR 100 FTB
BRAND CODE -0190 (STD)

EFFECTIVE DATE: 12/21/90
STANDARD PRODUCTION

CIGARETTE LENGTH	1	96.5	MM	FTG TAB	1	11.0	MG/0101	10.5	-	11.4
TOBACCO ROD CIRCUM.	1	24.80	MM							
TOBACCO ROD LENGTH	1	67.0	MM							
FILTER LENGTH	1	31.5	MM							
TIPPING LENGTH	1	36.000	MM							
TRIM. PAPER	1	1.10	IN	18.00						
INJECTION CAPSUL	1	13.0	42	5.0	%					

TIPPING PAPER /USE UP: 72MM X 3200M WHITE TOL PPT EC 136 12-805-B LASER PERF.
REPLACE WITH/USE UP: 72MM X 3200M WHITE TOL PPT EC 136 12-805-C LASER PERF.
REPLACE WITH : 72MM X 3500M WHITE TOL PPT EC 136 12-800-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: FINDLEY 355-381-01 PVA 62-050-A
: NATIONAL 72-3146 PVA 61-032-A

SEAM ADHESIVE : FULLER HD-3902U PVA 61-044-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 25GCU/0.6% (X/0156/E12756) 10-023-A
REPLACE WITH : 27.25MM X 6700M 27GCU/0.6% (X/0136/E12756) 10-701-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PHOTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057685182

REASON FOR CHANGE : TO DEPLET INVENTORY OF 3200M TIPPING & ADJUST OIL
: AVERAGE, 12-805-C ADDED TO SPEC. AS FOLLOWS:
: 12-805-B (2.1CM/3200H) U/R 12-805-C (2.6CM/3200H)
: U/R 12-800-A (2.6CM/3500H), NO OTHER CHGS TO SPEC.
: OK TO MIX.

PREPARED BY : ALLYSON M. BILBURN PRINTING DATE : 12/19/90
PREPARATION DATE : 1P/19/90 PRINTING TIME : 10:07:13

APPROVED BY: *Chas. J. B. 12/19/90*

SUPERCEDES SPECIFICATION DATED 12/17/90